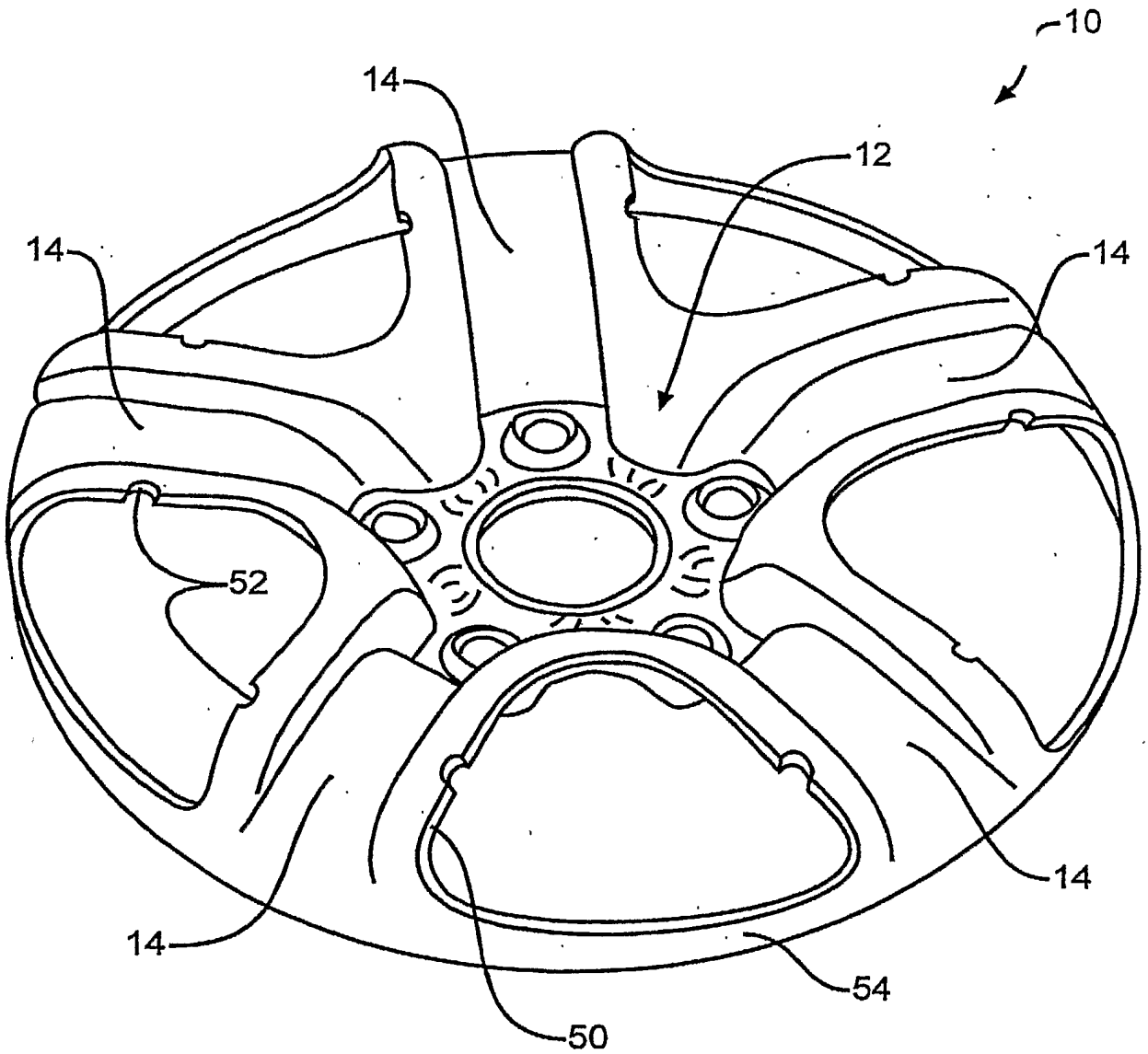
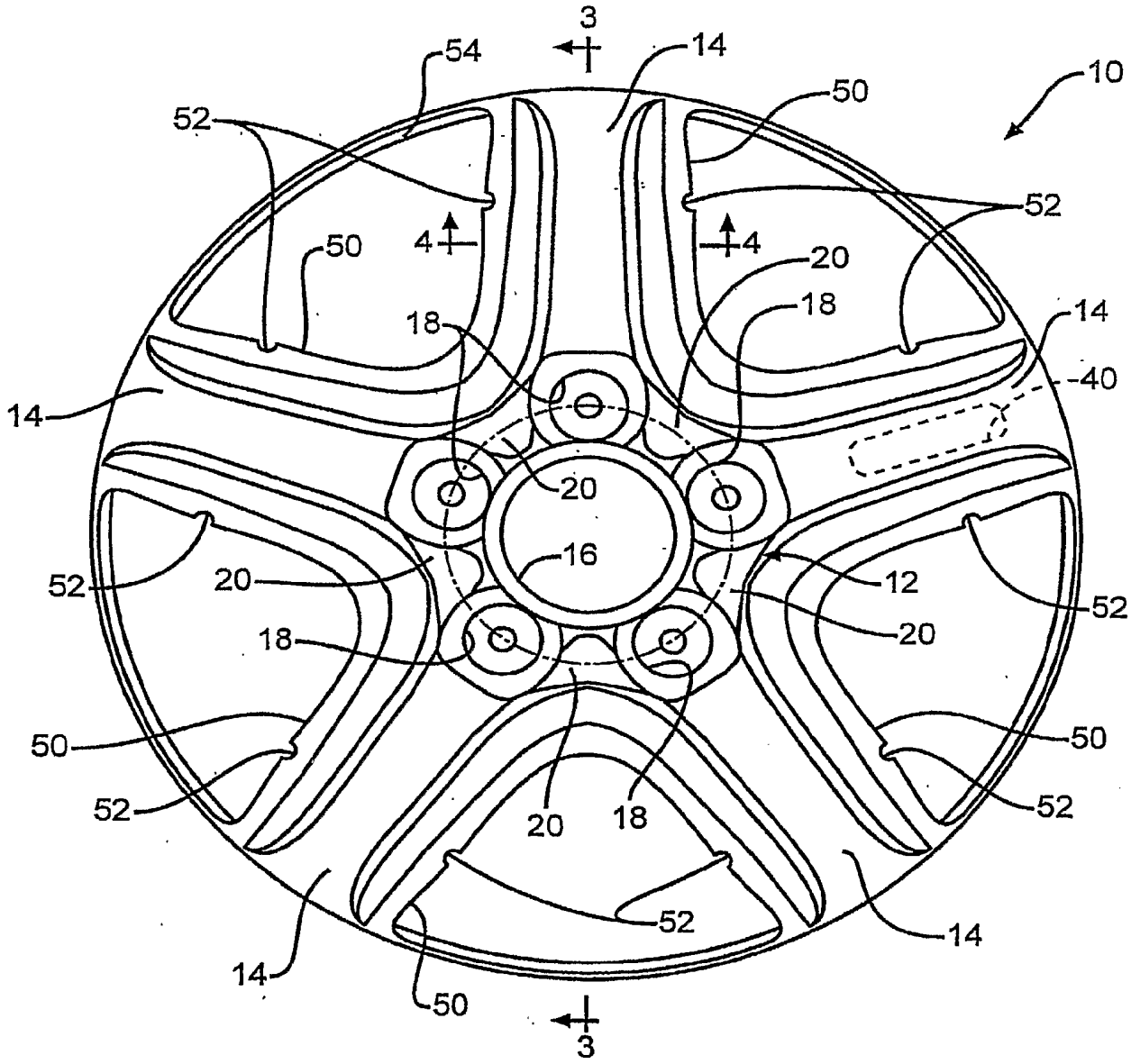


FIG. 1


3
54
14
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40
14
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20
52
18
20
50
50
52
20
18
52
14
14
50
3

FIG. 2

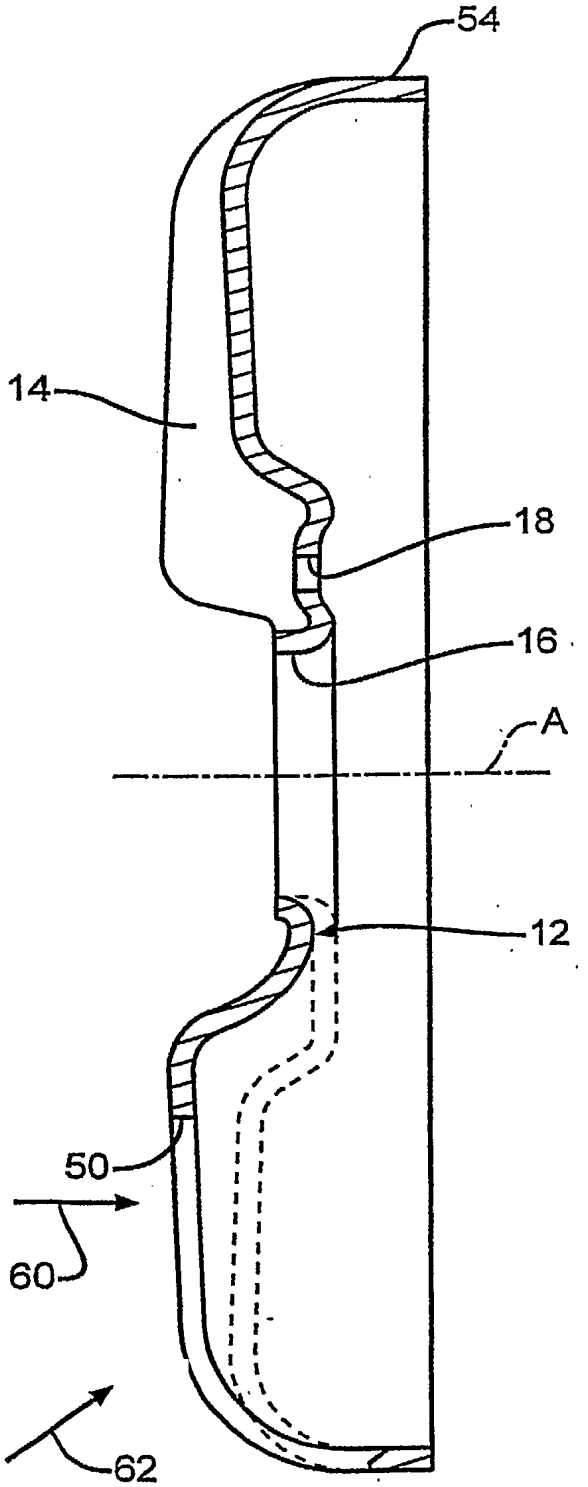


FIG. 3

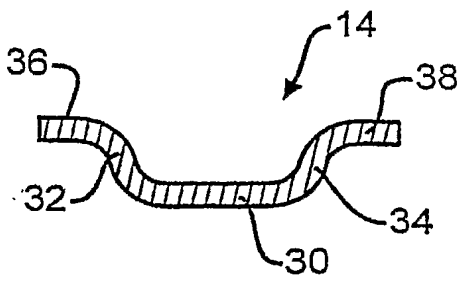


FIG. 4

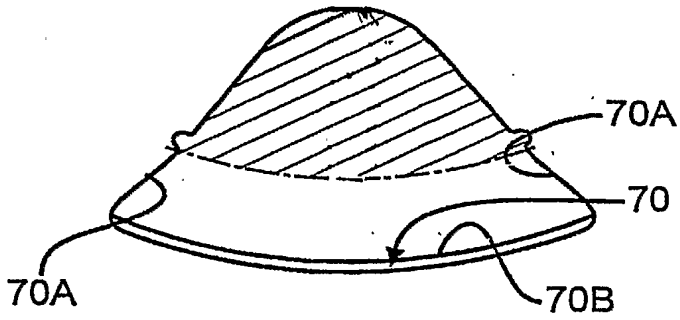


FIG. 5

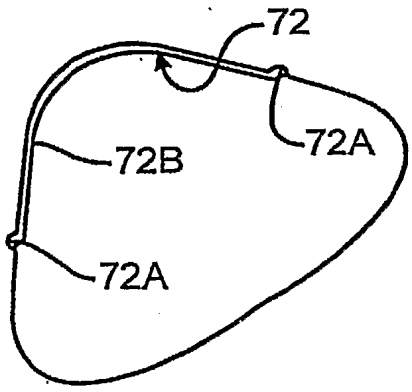


FIG. 6

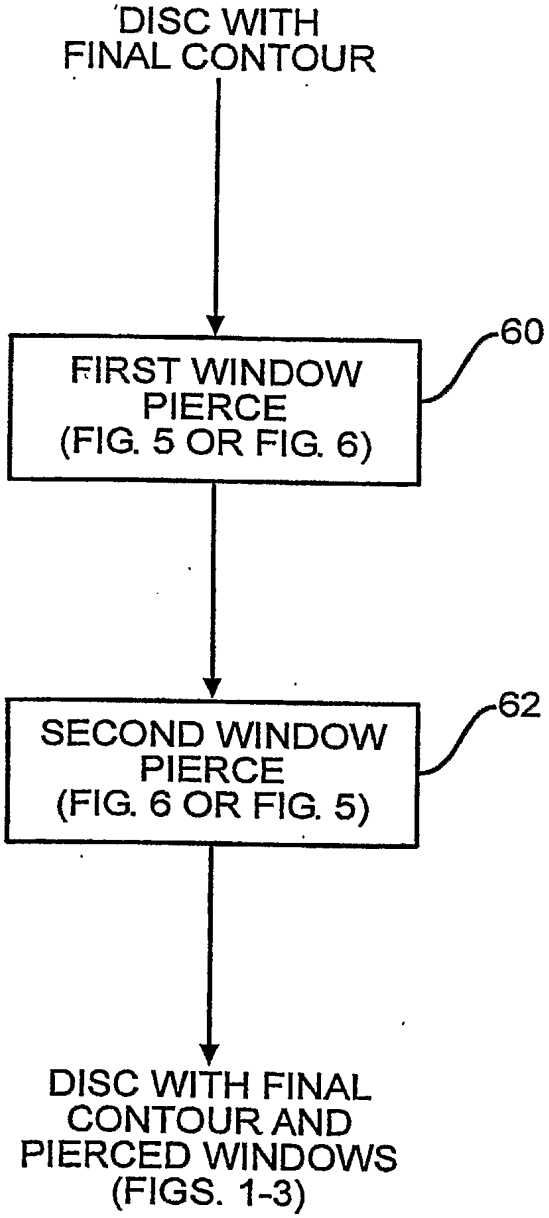

DISC WITH FINAL CONTOUR
FIRST WINDOW PIERCE (FIG. 5 OR FIG. 6)
60
SECOND WINDOW PIERCE (FIG. 6 OR FIG. 5)
62
DISC WITH FINAL CONTOUR AND PIERCED WINDOWS (FIGS. 1-3)

FIG. 7

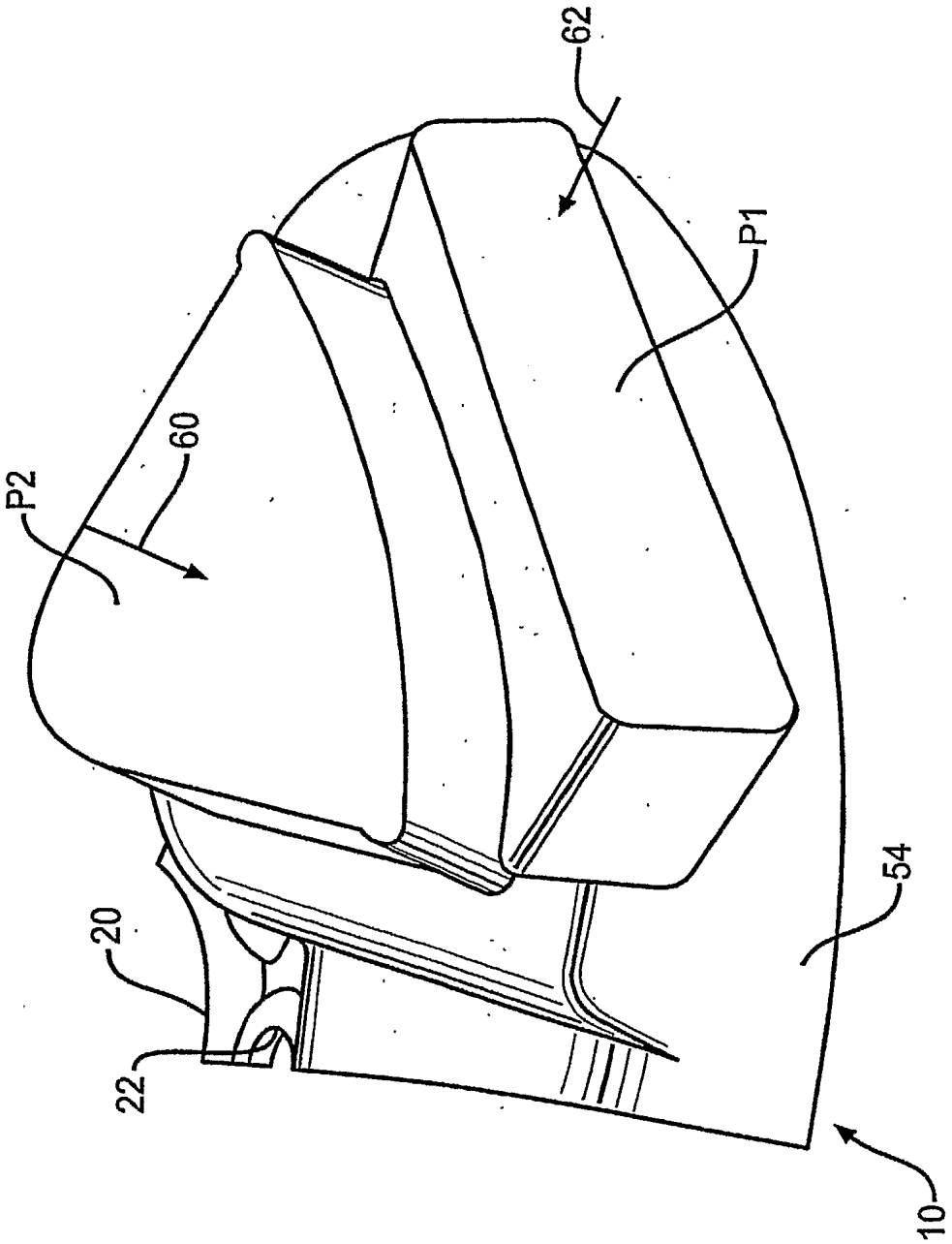
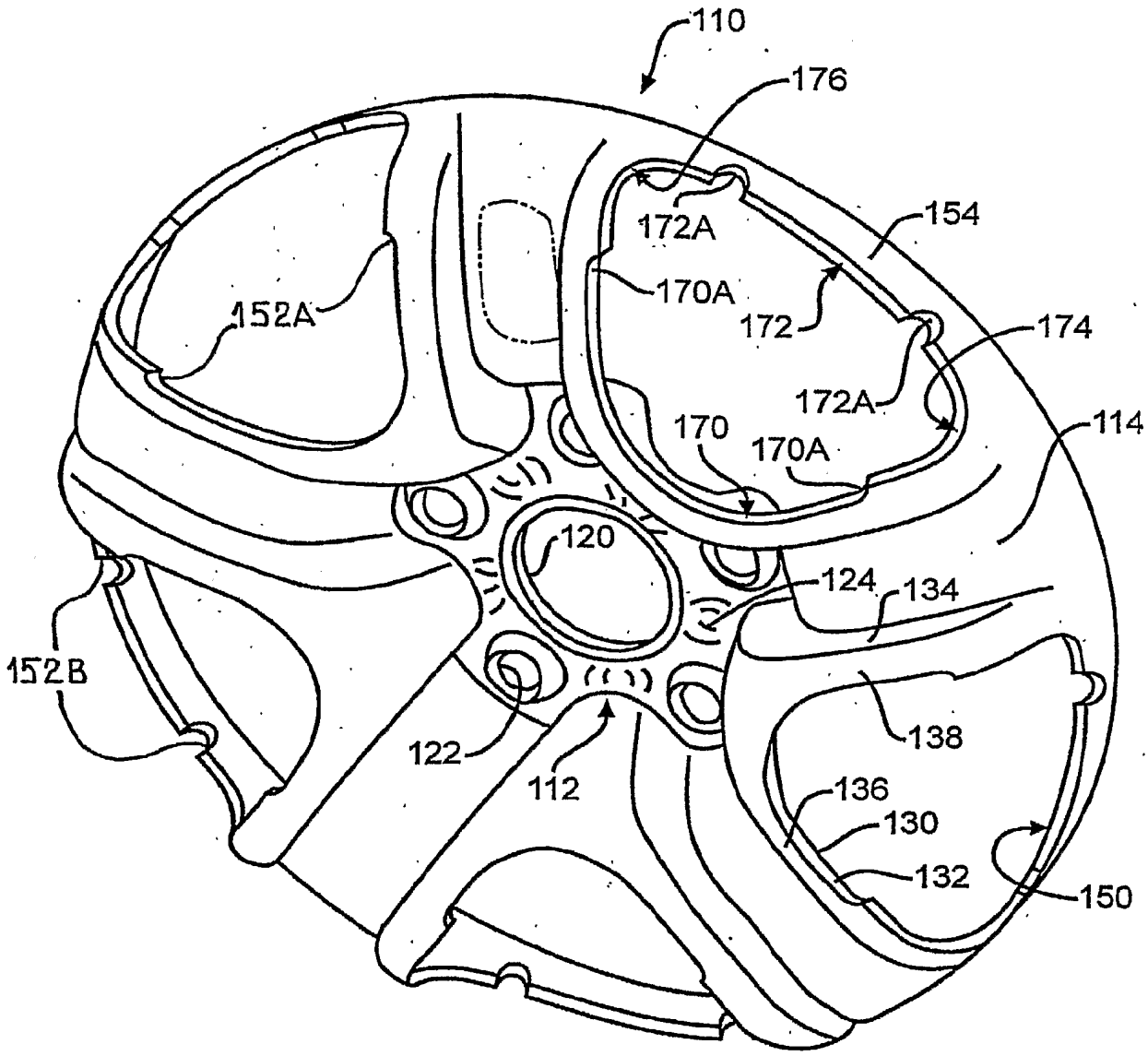


FIG. 8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176
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154
152A
170A
172
174
172A
170
170A
114
120
124
134
152B
122
112
138
136
130
132
150

FIG. 9

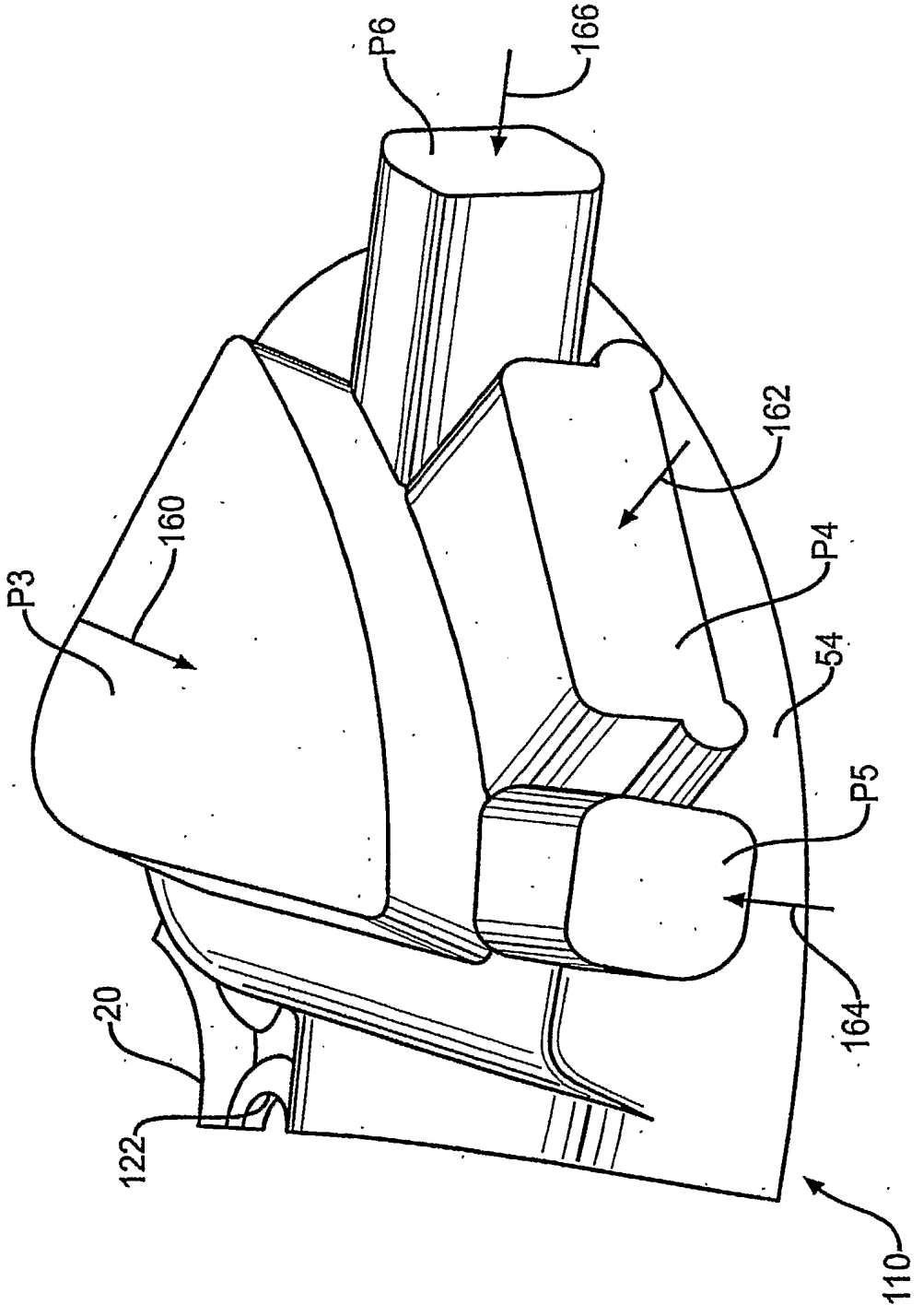

FIG. 10

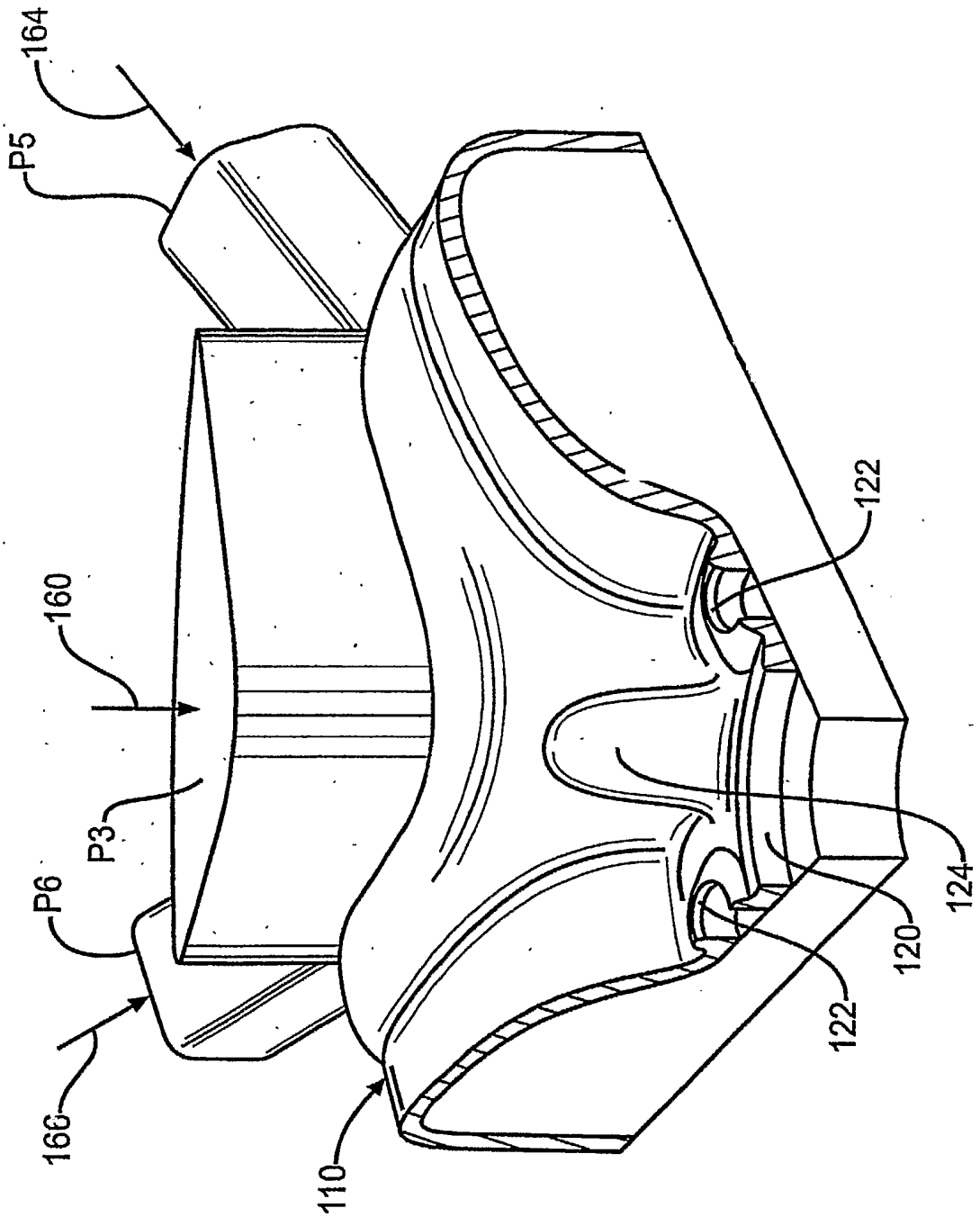

FIG. 11

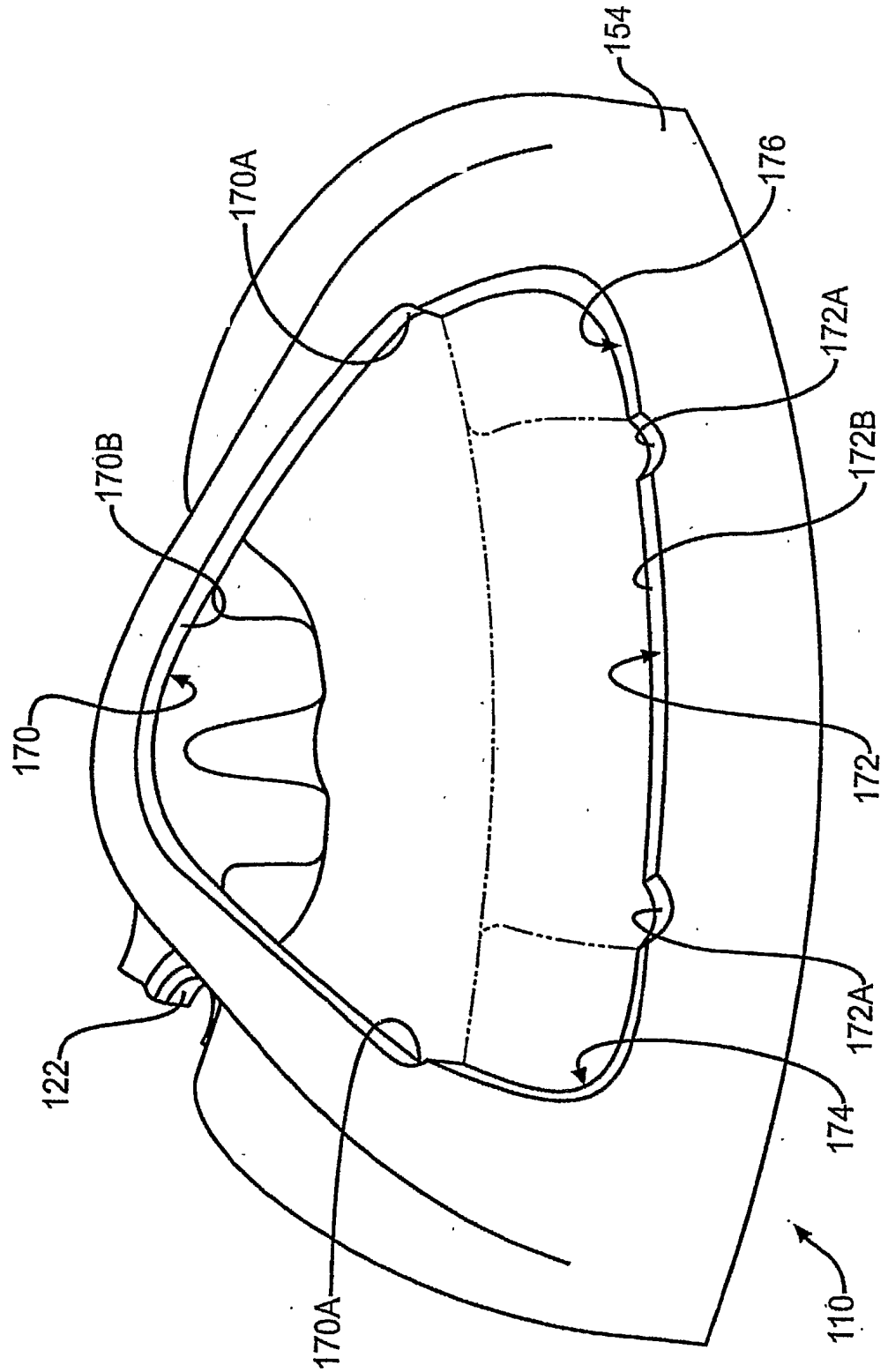

FIG. 12

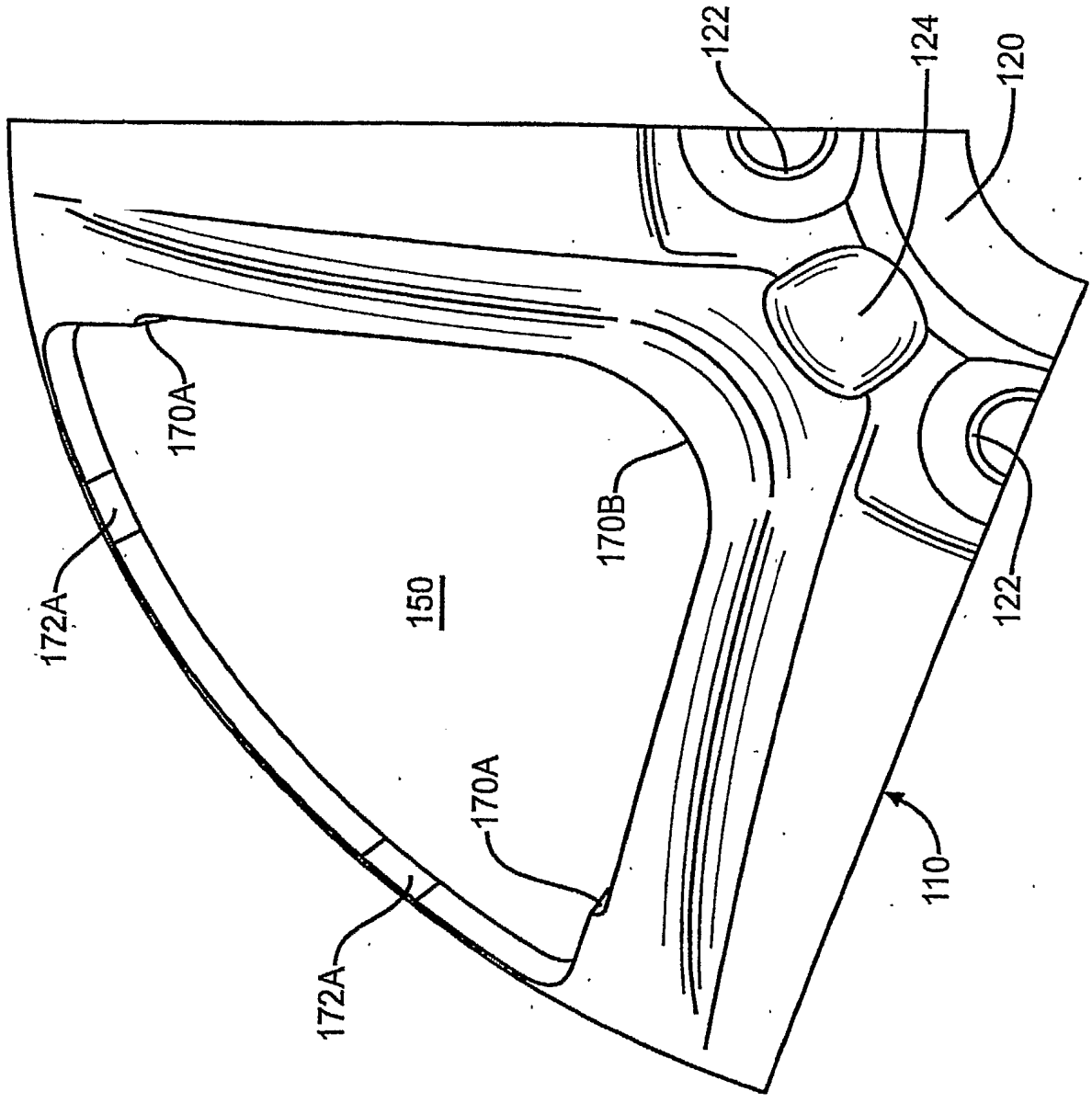

FIG. 13

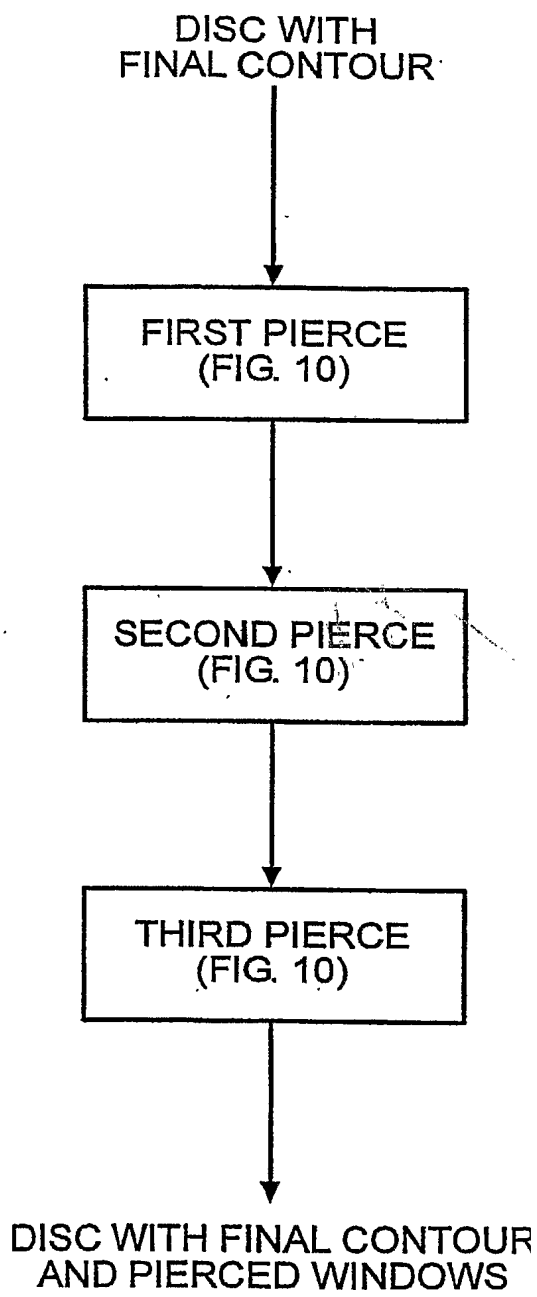
DISC WITH FINAL CONTOUR
FIRST PIERCE (FIG. 10)
SECOND PIERCE (FIG. 10)
THIRD PIERCE (FIG. 10)
DISC WITH FINAL CONTOUR AND PIERCED WINDOWS

FIG. 14